

From Static Maps to Dynamic Flows: Designing Circular Business Models for Batteries

A System Dynamics Approach to the Battery Energy Storage System (BESS) Lifecycle

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COLUMN 1: The Context & Method

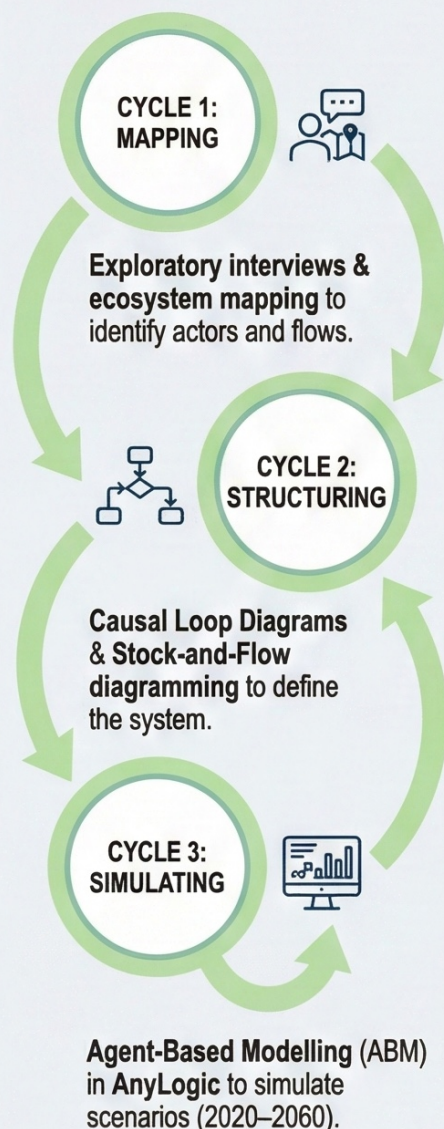
1. The Problem: The Static Trap

 **Challenge:** Industry transitioning to a circular economy, but decision-makers rely on static ecosystem maps.

 **The Gap:** Static maps fail to capture **Time Delays, Degradation, and Feedback Loops**.

 **Research Question:** How can sustainable business models be designed for material flows in BESS, aligning with the Triple Bottom Line?

2. Methodology: Design Science Research



COLUMN 2: The Model & Scenarios

3. The Dynamic Ecosystem Model

 **OEM (Production):** Introduces BESS units.

 **Use Phase (Degradation):** Degradation based on usage profiles.

 **Maintenance (The Stabilizer):** Slows degradation, prevents early failure.

 **Refurbishment (The Gatekeeper):** Mid-life check; restores viable batteries (arrow back to Use Phase), sends scrap to recycling.

 **Recycling (The Sink):** Recovers raw materials.

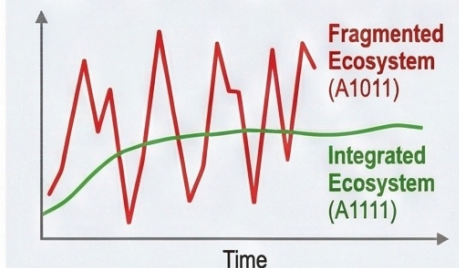
4. Scenario Analysis

Scenario	Configuration	Outcome
A1000	OEM Only	Linear System: 100% material loss after first life. High volatility.
A1011	OEM + Refurb + Recycle	Unstable: Without maintenance, inflow quality varies, causing recycling spikes.
A1111	Full Integration	Circular: Maintenance stabilizes flows + Refurbishment extends life + Recycling captures scrap.

COLUMN 3: Findings & Implications

5. Key Findings: It's About Sequencing

Fragmented vs. Integrated Ecosystem



 **Presence ≠ Performance:** Simply having a recycler isn't enough.

 **The Sequencing Effect:**

- **Maintenance** acts as a buffer.
- **Refurbishment** is a "quality gate".
- **Recycling** requires stable upstream flow.

 **The Leakage Risk:** High exports undermine the domestic circular economy.

6. Managerial Implications

-  **Design Managed Structures:** Move to integrated lifecycle contracts.
-  **Data as Infrastructure:** Shared State-of-Health (SoH) data is a prerequisite.
-  **Revenue Distribution:** Cross-subsidize low-margin necessities (e.g., recycling) with high-margin services.

7. Conclusion

Effective circularity is a **coordination challenge**. Sustainable business models require an integrated sequence of **Maintenance** → **Refurbishment** → **Recycling** to convert volatile waste streams into predictable value flows.

Call to Action
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& Model Details

